


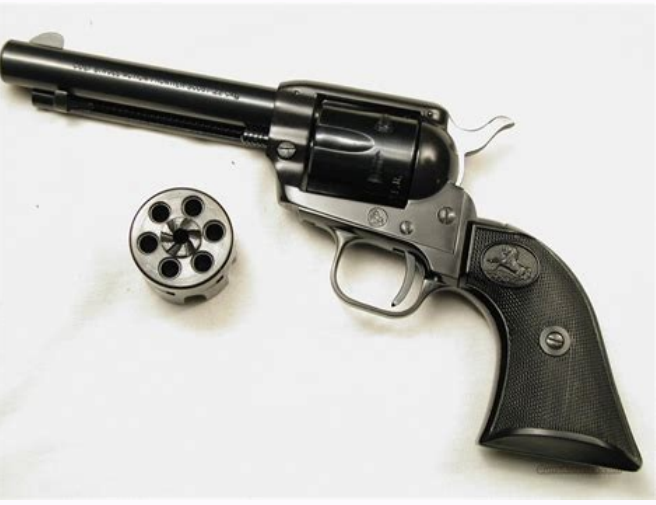
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My accuracy testing lower uses the Anderson and Hiperfire trigger (Best AR-15 Triggers). A complete aluminum lower (buttstock, grip, LPK, trigger) weighs around 2.5- to 2.8-pounds. The ability to manipulate your rifle from both sides have benefits that will only present themselves when you truly need them. Not unless I couldn't find a normal lower. It is still strong enough for the receiver to be perfectly safe without fear of malfunction. Finish your lower with our Best Lower Parts Kits and also the AR-15 Resource Guide for all other parts. Or...fancy completing an 80% lower receiver? Check out our Best 80% Lower & Jigs article. Now let's get on with our top picks! To be clear though, these are not in any set order. 1st Battalion Royal New Zealand Infantry Regiment and LMT Rifle First and foremost, this is truly completely ambidextrous. Billet Aluminum Think of it this way, the manufacturer is Michelangelo and the billet bar stock is the marble. Anderson Lower Anderson Lowerers are cheap (\$42 for stripped and \$120 for complete), they're forged 7075-T6, and they're often available. If their complete rifle is good...chances are their lowers are good too. Polymer lowers, colorized, 2021, probably Plastic is cheaper than aluminum, easy to work with, and lighter. That's useful, but it isn't the best. If you take the specs for a standard AR-15 lower and try to just make it out of polymer, you're going to have a bad time. Rainier Arms bolt release only ambi lower Note the difference between a bolt release and a bolt catch. Downside of all of that is that these are not cheap and are often hard to find. Couple it with an even more insane upper receiver to save a ton of ounces. PSA AR-15 Lowerers We've used and reviewed just about every AR-15 and AR-10 rifle that PSA makes and their lowers have never given us even a hint of a problem. 8. Broken wall for the safety selector detent on a polymer lower. If you're looking to build a "show gun" consider a billet lower! They also have the added benefit of being easily customized by manufacturers since they start with raw aluminum. We used it in our very own WWSD Build (you can read the article or watch the video below!) Basically, this is a monolithic polymer lower that is designed to be such in every way. Making the entire lower out of polymer also allows you to design it so that everything is strong enough, often stronger than an aluminum lower because it's all one part. They are also proprietary to the MARS-L, not just aftermarket parts slapped on a standard lower sold for 4x the price. To combat this, you need a lower that is designed to be a polymer lower. If you scratch it while building, who cares? Don't let the price fool you, these are quality basic lowers good for 90% of your potential builds as a hobby shooter. History Of The Polymer Lower Surprisingly, polymer lowers really aren't new. Polymer Lowerers Because of the growing popularity of polymer lowers, it's worth talking about the pros and cons, how they are generally made, and why you might want one...or might not want one. The lower starts out as a block of pure aluminum that ends up on various machines that mill it into a finished product. PSA PX-9 Sharp Lower Receiver See how it already looks different from regular AR-15 lowerers? Some people prefer different logos or roll marks, some have brand loyalty, and others only worry about the price of the lower. Now onto the three ways of manufacturing a receiver. If this is purely a range toy, then ambi really doesn't matter. Some 80% 7075 AR-15 Receivers When planning your build, think about how much that strength is worth to you. Complete AR-15 Lowerers There are many who choose a forged lower over the pricier billet lowers using the simple mantra "a lower, is a lower, is a lower." If I had to choose one lower for the rest of my builds...I'd go with the Aero. Strike Industries ambi mag release on a Aero Precision lower Good ones will have the mag release, the safety, and a bolt release on both sides. While there are other options such as steel, titanium, and polymer, we'll focus mostly on the three ways aluminum is made into an AR-15 receiver. From the ground up this is meant to be exactly what it is — strong, durable, lightweight, and reasonably priced. PLUS...there's an adjustable screw for Gen 2 models that makes a tighter fit with your upper...no more rattling around! Aero Lower Gen 2 Tension Screw My newest competition build utilizes an Aero FDE Gen 2 lower receiver. We'll touch on polymer also, but I'll try to be brief. And if you don't feel like building the lower...check out their complete lowers. Others But the ones I see at the gun store are not on the list? 2. Example of an ambi safety A step up from those will have a magazine release AND a safety selector on both sides. However, it is the least desirable of the processes. That's essentially what's going on in this process. Plus, they are a lot cheaper than trying to source originals. Ambidextrous Lowerers This is a term you'll see pop up now and then generally on premium lowers. Conclusion Ultimately, you'll get a feel for each company and find favorites, as I have. So, what's the difference? Oh...and now we have a full review on Aero's M4E1 uppers and build kits using...you guessed it...Aero lowers. Something like the KE Arms KP-15 complete lower (buttstock, grip, LPK, trigger) weighs 1.7-pounds. That's what Uncle Sam taught me was the KISS method: Keep It Simple, Stupid. PSA PX-9 Magazine Release We cover all the differences you'll see in pistol caliber AR lowers and the rest of our choices in Best 9mm AR Lower Receivers. You can then cross-check against what is in stock at your local store so you can save on shipping. Or check out the full list of lowers from Brownells and Rainier Arms (for cooler billet ones). Often an ambi lower will let you release your bolt from both sides, but will only let you lock it back from one side. Frankly, we won't cover cast lowers. For two easy reasons: they're weak and I think they're ugly. Never have I used a cast receiver in a build and don't think you should either. Their retro line also includes old school AR-10s! Would I put one on a modern home defense rifle? Simple, so you can use all of the controls from both sides of the rifle. Aero AR-15 Lowerers Aero Precision lowers (\$90) are just like Anderson's (forged 7075-T6) but their logo is better looking. Machines press a block of aluminum into the desired shape and then it gets machined to finish it off. The compression of the aluminum increases its strength. So on paper, it makes for a good material for a non-wear part like the AR-15 lower receiver. Sadly, there are very few options in this category — but more on that later. Plus there are also "stealth" versions where they don't have the horse logo if that makes you feel better! 3. The AR-15 lower has changed in small ways over the years and these are throwback lowers to those bygone designs. Aero FDE Lower Can't wait for some future builds with more of them...my personal favorite for most builds. What's your take on PSA lowers? Aluminum Castings (Probably Not an AR Lower, US Castings Since the aluminum is poured into the cast as a liquid the final product will have a loose crystalline structure making it the weakest form of the three types of aluminum. We enjoyed our time with it. Anderson Arms AR Lower This is ideal for an AR-15 you plan on using often and hauling around with you. Cast Aluminum The casting process is very basic. Take some aluminum and smash it into submission. All of them are great, some are better than others for different reasons. It's not as intimidating as it seems, so don't worry! Skeletonized AR-15 Lower, One-Off (sorry) And we've built our fair share of AR's with a variety of lowers! Lots of AR-15 Uppers We're going to cover the differences in manufacturing, materials, and weight to help you pick the best lower for your budget and build. Dwight KISS Now that you're armed with enough knowledge to help you sort through the haystack and narrow your search get out there and find what works for you. 6. Check out the full review of the M4E1 and all the parts used in the build. First, what are those numbers in front of the aluminum? Polymer lowers would languish and be mostly ignored for several decades but the idea eventually came back. Easy Jig and Lower Manufacturing Processes The overwhelming majority of lower receivers are made of aluminum. Lewis Machine & Tool Company MARS-L A truly ambi lower, the MARS-L is in our editor's opinion the greatest lower on the market right now. This is the same pattern of lower that New Zealand adopted as their standard issue rifle and it comes with some great features. It's got an ejector built in and a longer mag release. But I would use them on a clone build like an old school M16A1, XM16, or early Colt M4 build! They look good, they're well made, and they're fun. This Seekins lower (\$250) shows what cool things can be done with billet. There are some downsides, but there are a lot of upsides too. The bare minimum of an ambi lower is one that has a safety selector on both sides. 1. But one thing is for sure...F1's billet lower brings some style to the competition shooting game. 6061-T6 vs 7075-T6 Aluminum Receivers There are two types of aluminum alloys that are used in making lowers. 6061-T6 and 7075-T6. You never know when you'll be hurt, when you'll need to switch sides when you'll have your hands full with something or someone else. There are other weak points but you get the idea. However, 6061 is more corrosion-resistant. That said, be aware that it is a fixed stocked and the grip isn't replaceable. Lots of Lowerers, Precise Shooter There are countless other places manufacturing and machining lower receivers. As such, there are three things you should keep in mind when shopping around for them... Material, process, and reputation of the manufacturer. Want our advice? The difference nowadays between 7075 and 6061 is so minimal that we like the peace of mind that comes with 7075. I have four of these in my safe right now just waiting to be built. Lightweight builds are all the rage right now. Compare the BAD weight of 6.84-ounces to Anderson's 10.88-ounces and you've shed a quarter-pound in just the lower! Also made of 7075-T6 aluminum, this lightweight beauty would be great for someone building a race gun. But if budget dictates 6061...you're fine too. You can pair it with an Aero stripped upper receiver too which is our current favorite. Aero Precision My buddies and I have built at least a dozen ARs with Aero lowers. 80% AR-15 Lowerers, Billet This allows for creative changes to be made such as a skull-shaped magazine well, built-in trigger guards, and extra machining for weight savings. 7. How, what, and where depends on the lower. AR-15 Complete Lowerers Table of Contents>Loading... Aero Precision Ambi lower using a PDQ Ambi- Bolt Release/Stop Okay. But Why? Is It Strong Enough? This is where we run into some issues. Anderson Manufacturing Here it is, the Honda of lower receivers. Couple AR Lowerers How do I know what's the best for me? KE Arms KP-15 Monolithic Polymer Lower The KE Arms KP-15 was designed by KE Arms with the help of Ian McCollum and Karl Kasarda from InRangeTV based on their What Would Stoner Do 2017/2020 projects. Aero Pew Pew Lower And every once in a while Aero will release their Pew Pew lower (\$105). Don't worry it doesn't automatically make you able to switch to Pew Pew Pew...though I can dream. This lower is retired now and lives on our "shame" shelf. LMT often has these back-ordered for 6 months or more at a time. To provide you with information and direction, the above recommendations were selected without persuasion. Blocks of Aluminum, AR15.com (Shadow Grey) It is just sculpting with metal. KP-15 Complete Lower A full pound or close to it is some real weight savings. The Monolithic Polymer Receiver Here is the game-changer... While the difference between a stripped Al lower and a striped poly lower might only be a few ounces, when you make the entire lower — the grip, the stock, and the receiver, out of polymer, then you can save some major weight. So if you need those kinds of adjustments in your life, you might want to choose something else. Overall though, the problem with these designs is that they are just too much weakness for not enough gain. But unless your receiver is bare aluminum, this part shouldn't affect your decision too much. Ambidextrous lowers mean they have controls on both sides of the lower. Modded AR-15s Here at Pew Pew Tactical, we'd rather show you some examples and talk about them. 4. Three ounces really isn't much weight savings and pre-covid the price wasn't much different either, maybe \$10 difference. Failure points like the walls around where the safety detent goes are very thin and prone to breaking. If you see one for sale, get it fast! They never stay on the shelves for long. Colt was playing around with the design in the late '60s, it didn't get past the testing phases — but they still were the first. 9mm AR-15 Lowerers If we had to choose one...it'd be the PSA PX-9 lower that takes Glock mags. Brownells Retro Lowerers Okay, there really isn't anything special about these lowers, except that they are patterned after lowers from long ago. They even have some awesome limited edition lowers, such as their "Space Rider" stripped lower! PSA Space Rider Lower If there's a current event or meme...they'll have you covered. On the flipside...they also have "stealth" lowers that I like. Pour the molten aluminum into a mold and, once cooled, you have a lower receiver ready for final machining. A good place to start for manufacturer reputation is with our AR-15 Buyer's Guide. F1 Firearms This might not be the lightest at 9.4-ounces...but it's definitely the coolest looking. But for competition, SHTE, or home defense — I really recommend looking at ambi lowers or at least adding a ambi safety and mag to your normal lower. Because the aluminum remains solid billet lowers are stronger than cast and have a finer finish. Every control can be used from both sides, including the bolt release and stop. Otherwise, it's a solid choice. Seekins Gen2 Billet Lower Forged Aluminum The strongest and most common of the three types. If you see a brand making lowers for one price, then see some lowers for 2x or 3x the price from the same brand — chances are the expensive ones are ambi. The best, and in my opinion the only ones that should have the right to call themselves ambidextrous, will have the mag release, the safety, the bolt release, and a bolt catch on both sides. You can't just take AR-15 lower specs and switch to plastic. Battle Arms Development The B.A.D. lightweight lower (\$269) looks like something from Starship Troopers. Best AR-15 Lower Receivers Most websites are going to tell you to weigh it out and decide on your own. I have used their lowers on countless builds and have had zero issues with them. Palmetto State Armory Simple forged lowers for a great price, they also offer a host of complete lower options for basically every type of AR-15 you can think of. They are all running just fine. Otherwise, you can't go wrong with their regular ones. Less weight beats whatever the hell this is... A standard aluminum stripped lower is about 8.5 ounces, a polymer stripped lower that is decently designed is about 5.5 ounces. Where the buffer tube connects to the lower is another weak point, and even the threads for the buffer tube is often a problem and wear quickly if the buffer tube is replaced more than a few times. Simply: strength and corrosion resistance 7075 vs 6061, Proto Labs 7075-T6 is nearly twice as strong as 6061-T6. Naturally, there will be a cost difference between the two. There are no standard naming conventions for these features so you'll often have to inspect each lower on their own to see what type they are. Trending: Best In-Stock Ammo, Best Concealed Carry Guns, & Best AR-15s We know what you're thinking right now: Why are some AR-15 lower receivers \$45 and some \$200+? 5.

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